

## Description

2-mil\*, high performance glossy black PVC film constructed of special polymeric, non-migrating plasticizers and UV stabilizers to provide maximum light fastness and weathering resistance.

## Release Liner

84# silicone-coated paper

## Adhesive

Clear, solvent-based, permanent adhesive

## Area of Use

Optimized for layering on reflective films to produce long-term outdoor applications such as lettering, markings and symbols on traffic control, guidance, warning and information signs. Recommended for use with ORALITE® Series 5800, 5860 and 5900.

## Technical Data

<b>Thickness*</b> (without liner and adhesive)	2 mil
<b>Dimensional Stability</b> (FINAT TM-14)	Adhered to steel, no shrinkage in cross direction; In length, <.004"
<b>Temperature Resistance</b>	Adhered to aluminum, -69°F to +194°F, no variation
<b>Fire Behavior</b> (DIN 75200)	Adhered to steel, self-extinguishing
<b>Fire Rating</b>	ASTM E 84-07 Class "A"
<b>Adhesive Power</b> (FINAT TM-1, after 24 h, average)	Adhered to stainless steel: 4.1 lb/in
<b>Tensile Strength</b> (DIN EN ISO 527)	Along: Min. 20 MPa Across: MIN. 20 MPa
<b>Elongation at Break</b> (DIN EN ISO 527)	Along: min. 135% Across: Min. 135%
<b>Seawaterability</b> (DIN 50 021)	Adhered to aluminum, after 100h/73°F, no variation
<b>Shelf Life**</b>	2 years
<b>Minimum Life Expectancy***</b> (based on accepted application procedures on vertical surfaces)	10 years
<b>Minimum Application Temperature</b>	50°F
<b>Available Lengths</b>	150' (50-yard)
<b>Available Widths</b>	48"
<b>Recommended Application Tapes</b>	ORATAPE® Series HT55, MT95, MT72
<b>Print Compatibility</b>	Thermal transfer and Screen printing

\* average    \*\* in original packaging, at 68°F and 50% relative humidity    \*\*\* standard central European climate

### Note:

All ORALITE® products are manufactured within an ISO 9001:2008 controlled manufacturing environment and batch traceability is possible on the basis of the roll number.

### IMPORTANT NOTICE

When using ORALITE® sheeting, please comply with relevant national specifications. ORAFOL recommends obtaining the current requirements from your local authority and ensure product conformance with such requirements. Please contact ORAFOL for further information.

All ORALITE® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORALITE® products is based upon research which the Company believes to be reliable, although, such information does not constitute a warranty. Because of the variety of uses of ORALITE® products and the continuing development of new applications, the purchaser should carefully consider the suitability and



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performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. The self-adhesive reflective material can only be used for dry application. The low tensile strength of the material can make the removability of the reflective film more difficult. Please review applicable application information published by ORAFOL.

No warranty is given for purposes other than those listed in the Technical Datasheet or which are not processed according to ORAFOL's processing and handling instructions. The durability of the signs will depend on a variety of factors, including but not limited to substrate selection and preparation, compliance with recommended application guidelines, geographic area, exposure conditions and maintenance of the product and finished sign. Sign failures caused by the substrate or improper surface preparations are not the responsibility of ORAFOL. Please refer to the full warranty document available at [www.orafolamericas.com](http://www.orafolamericas.com) for detailed information.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

ORALITE® is a trademark of ORAFOL Europe GmbH.



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