

ORABOND™ UHB 3602 “ULTRA-HIGH BOND” TAPE

Technical Datasheet
12/17
Page 1 of 1

Description

ORABOND™ UHB 3602 Series tape consists of a grey foamed acrylic pressure sensitive adhesive designed for high performance bonding and mounting applications. The elastomeric nature of the foamed adhesive makes it ideal for applications requiring conformability and where thermal expansion differences are of concern.

Liner

5-mil release coated polyethylene, red

Adhesive

Foamed acrylic, grey

Area of use

Structural and general bonding including body panels, emblems, illuminated displays and signage.

Technical Data

Thickness* (without liner)	80-mil
Temperature resistance	-40°F to +212°F
Short term	320°F
Long term	212°F
Low temperature	-40°F
Dynamic Shear* (ASTM D 1002)	75 lb/in ² [24 hr dwell]
180° peel strength (ASTM D3330, stainless steel)	8.6 lb/in [24 hr dwell]
Tensile strength (ASTM D897, aluminium)	71 lb/in ² [24 hr dwell]
Shelf life	2 years
Application temperature	+50°F

*average ** original packaging, at 72°F / 50% relative humidity

Packaging Information

Core size	3 inch
Roll size	1" x 18-yards

IMPORTANT NOTICE

All ORABOND™ products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND™ products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND™ products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use.

All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

ORABOND™ is a registered trademark of ORAFOL Europe GmbH.



ORAFOL Americas – GA
1100 Oracal Parkway
Black Creek, GA 31308
Phone: 888.672.2251

ORAFOL Americas – CT
120 Darling Drive
Avon, CT 06001
Phone: 800.654.7570

ORAFOL Canada
2831 Bristol Circle
Oakville, Ontario L6H 6X5
Phone: 888.727.3374

techsupport-americas@orafol.com – www.orafolamericas.com