

## Description

Top-coated polyurethane film, transparent, glossy self-healing surface. The surface has a low surface energy and good chemical resistance. The film is effectively prevented by the surface coating, which prevents yellowing.

## Release Liner

Matt PET, siliconized on one side, 75 µm

## Adhesive

Solvent polyacrylate, transparent, permanent

## Area of use

For the protection of sensitive surfaces against mechanical forces in interior and exterior applications. Specially designed for the protection of car-paints e.g. front and rear bumpers and side skirts against scratches. Recommended for bonding to even and slightly curved surfaces.

## Technical Data

<b>Thickness</b> <sup>(1)</sup> (without protective liner and without adhesive)	155 micron
<b>Thickness</b> <sup>(1)</sup> (without protective liner including adhesive)	185 micron
<b>Dimensional stability</b> <sup>(1)</sup> (FINAT TM 14)	Adhered to steel, shrinkage 0,2 mm max.
<b>Resistance to solvents and chemicals</b> Immerse for 1 hour at RT (water), 30 Min at 45°C (acid, Pancreatin, tree gum), 10 Min (Gasoline E10), Check after 24 hours at RT	Water Sulfuric Acid (10%) Hydrochloric Acid (10%) Bird droppings (Pancreatin) Tree gum Gasoline E10  No Detrimental Effect
<b>Gloss</b> Determined at 20° angle	>90 (GU)
<b>Adhesive Power</b> <sup>(1)</sup> (FINAT TM 1, 180°, after 24h stainless steel)	≥17 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 16 N/mm <sup>2</sup> Across: min. 16 N/mm <sup>2</sup>
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 250% Across: min. 250%
<b>Shelf life</b> <sup>(2)</sup>	2 years
<b>Application temperature</b>	10° C – 25° C
<b>Proposed application technique</b>	Wet application process using ORAFOL® Application Gel
<b>Maximum service life by specialist application</b> Applies for vertical outdoor exposure <sup>(3)</sup>	5 years

<sup>(1)</sup> average    <sup>(2)</sup> in original packaging, at 20° C and 50% relative humidity    <sup>(3)</sup> normal climate of Central Europe

## Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. We recommend wet application of the film. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.



## IMPORTANT NOTICE

All ORAGUARD® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORAGUARD® products is based upon research which the company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORAGUARD® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice. ORAGUARD® is a registered trademark of ORAFOL Europe GmbH.