

Product Description

ORALITE® 5075 Lettering Film is a black high-performance PVC film. It was developed for use on cutting plotters to produce short and mid-term lettering, markings and symbols on traffic control and guidance signs, warning signs and information signs of any kind in combination with ORALITE® reflective films. The film features good dimensional stability and optimum cutting and processing properties. ORALITE® 5075 Lettering Film is available in black with glossy or matt finish. Please contact your ORAFOL representative for additional colours.

Adhesive

Solvent polyacrylate, permanent

Release Paper

Silicone coated paper on one side, 137 g/m²

Physical and Chemical Properties

Thickness* (without protective paper and adhesive)	70 micron
Dimensional stability (FINAT TM 14)	Applied to steel, no measurable shrinking in cross direction, in length 0.4 mm max.
Temperature resistance	adhered to aluminium, -40° C to +80° C (-40° F to 176° F)
Salt-water resistance (DIN 50021)	Adhered to aluminium, after 100h at 23° C (74° F) no variation
Flammability	Adhered to steel: flame resistant (class DIN 4102-B1)
Adhesive power* (FINAT-TM 1 after 24h, stainless steel)	18 N/25 mm (25 mm = 0.98 in)
Tensile strength (DIN EN ISO 527)	Along: 19 MPa min. Across: 19 MPa min.
Elongation at break (DIN EN ISO 527)	Along: 130% min. Across: 150% min.
Shelf life**	2 years
Application Temperature	> +10° C (+50° F)
Service life by specialist application***	up to 5 years

* average ** in original packaging, at 20° C and 50% relative humidity *** vertical outdoor exposure, standard central European climate

Attention

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

IMPORTANT NOTICE

When using ORALITE® sheeting the relevant national specifications have to be complied with. ORAFOL recommends you obtain the current requirements from your local authority and ensure product conformance with such requirements. Please contact ORAFOL for further information.

All Reflexite® and ORALITE® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning Reflexite® and ORALITE® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of Reflexite® and ORALITE® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

No warranty is given for purposes other than those listed in the Technical Datasheet or which are not processed according to ORAFOL's processing and handling instructions. The durability of the signs will depend on a variety of factors, including but not limited to substrate selection and preparation, compliance with recommended application guidelines, geographic area, exposure conditions and maintenance of the product and finished sign. Sign failures caused by the substrate or improper surface preparations are not the responsibility of ORAFOL. Please refer to the full warranty document available at www.orafol.com for detailed information.

ORALITE® is a trademark of ORAFOL Europe GmbH.

