

Product Description

SolaTuf® AC6 Impact Modified Acrylic Film is a graphic arts quality Film which offers seven to ten times the impact strength of conventional acrylics. It has good chemical resistance, superb weatherability, UV resistance and transparency that far exceeds polycarbonate Film. Printing, die cutting, hot stamping, thermoforming and insert molding are the most common process techniques for this Film.

Technical Data	Test-Method	Units	Value
Physical			
Specific Gravity	ASTM D-792	g / cm ³	1,16
Water Absorption 24 Hours	ASTM D-570	%	0,42
Rockwell Hardness	ASTM D-785	M Skala	40
Optical			
Refractive Index @ 25°C	ASTM D-542	N _D	1,49
Light Transmission	ASTM D-1003	%	91,7
Haze	ASTM D-1003	%	< 4.0
Mechanical			
Tensile Strength, Break	ASTM D-638	MPa	45
Tensile Elongation, Break	ASTM D-638	%	40
Tensile Modulus of Elasticity	ASTM D-638	MPa	1.760
Flexural Streght	ASTM D-790	MPa	60
Flexural Modulus	ASTM D-790	MPa	1.790
Notched Izod Impact @ 23°C	ASTM D-256	J / m an Kerbe	64
Thermal			
Deflection Temperature under Flexural Load @ 1.8 MPa - Annealed	ASTM D-648	°C	80
Coefficient of Thermal Expansion	ASTM D-696	cm / cm / °C	8 x 10 ⁻⁵
Vicat Softening Temperature - Unannealed	ASTM D-1525	°C	108
Glass Transition Temperature, T _g	ASTM D-3418	°C	107
Maximum Continuous Service Temperature	---	°C	66 - 77

IMPORTANT NOTICE

All RowTec® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning RowTec® products is based upon research, which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of RowTec® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

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