

Description

Premium Cast white gasoline resistant PVC film with a glossy surface

Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m²

Adhesive

Solvent polyacrylate, repositionable with permanent final adhesion, grey

Area of use

ORAJET® 3959, when used in combination with the gasoline resistant laminating film ORAGUARD® 259, is suited for long-term graphic applications and promotions on petrol stations (for instance on petrol pumps) and on road tankers.

Printing Method

Inkjet printing with solvent-based inks or latex inks

Technical Data

Thickness* (without paper and adhesive)	55 micron
Dimensional stability (FINAT TM 14)	Adhered to steel shrinkage, no shrinkage in cross direction, in length 0,1 mm max.
Temperature resistance	Adhered to aluminium, -50° C to +100° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Resistance to solvents and chemicals	In combination with the gasoline resistant laminating film ORAGUARD® 259 and 72h after adhesion to steel substrates, largely resistant to spilled fuels (petrol, diesel)
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
Shelf life**	2 years
Minimum application temperature	>+8° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	8 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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