Description

This double-sided tape consists of a polyethylene foam coated on both sides with a modified acrylic adhesive. The adhesive shows high initial adhesion even on rough and difficult substrates.

Carrier

Closed-cell polyethylene foam (3000 micron, white)

Liner

Double-sided siliconised paper (90 g/m², white)

Adhesive

Modified acrylic

Area of use

This tape is suitable for use in industrial and commercial applications, for permanent bonding of different materials such as metal, plastics, glass, ceramics and plastic mouldings. Due to its high resistance to UV, water and ageing, this product is suitable for outdoor applications.

Technical Data

Thickness* (carrier + adhesive)	3100 micron
Density* (foam)	50 kg/m³
Temperature resistance***	-40° C to +100° C
Adhesion* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min 18 N/25 mm, foam tear after 20 min > 18 N/25 mm, foam tear after 24 h > 18 N/25 mm, foam tear
Shear strength* (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23° C > 300 h at 70° C > 5 h
Shelf life**	2 years
Application temperature	> +18° C

^{*} average ** in original packaging, at 20°C and 50% relative humidity *** 1h, normal climate of Central Europe

Available Liner versions

TM* Double-sided siliconised paper (90 g/m², white with blue ORAFOL logo) K3* Double-sided siliconised polypropylene film (100 micron, yellow)

IMPORTANT NOTICE

All ORABOND® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND® products is



^{*}Request MOQ

based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

ORABOND® is a registered trademark of ORAFOL Europe GmbH.

