

## Description

This tape consists of a white, closed-cell polyethylene foam coated on both sides with a solvent pure acrylate adhesive. The adhesive guarantees a high final strength and is resistant to extreme temperatures, acids, leaches and solvents. It is inert towards different lacquers for mirrors. The adhesive is lined with a blue paper coated on both sides with silicone and polyethylene.

ORABOND® 1815 is the thicker version of the standard adhesive tape ORABOND® 1810.

## Carrier

closed-cell polyethylene foam

## Liner

blue paper, 140 g/m, both sides coated with silicone and polyethylene

## Adhesive

Solvent pure acrylate

## Area of use

For installation of mirrors in the furniture and sanitary industry. The recommended amount of applied adhesive per 1 kg mirror weight is 60 cm<sup>2</sup>. For adhesion of aluminium, steel and GRP outer skins during the construction of truck containers. For fixing of type and capacity signs as well as displays and product prototypes in the advertising industry. For fixing of panels and handles in the appliance and electrical industry. Ideal for use in exhibitions, conferences and interior fit-outs.

## Technical Data

<b>Thickness*</b> (foam and adhesive)	1600 micron	
<b>Density*</b> (foam)	67 kg/m <sup>3</sup>	
<b>Temperature resistance***</b>	-40° C to +90° C	
<b>Adhesive power*</b> (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min	16 N/25 mm
	after 20 min	> 16 N/25 mm, tear
	after 24 h	> 16 N/25 mm, tear
<b>Shear strength*</b> (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23° C	> 1000 hours
	at 70° C	> 72 hours
<b>Shelf life**</b>	2 years	
<b>Application temperature</b>	> +18° C	

\* average    \*\* in original packaging, at 20°C and 50% relative humidity    \*\*\* 1h, normal climate of Central Europe

## IMPORTANT NOTICE

All ORABOND® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

ORABOND® is a registered trademark of ORAFOL Europe GmbH.