

## Description

This double-sided tape consists of a polyester film carrier, layered on both sides with a modified solvent acrylate adhesive. It has a very good resistance against UV radiation, temperatures, chemicals, solvents and humidity. Its highly shear-resistant adhesive has an excellent durability when attached to metal, varnish and high energy surfaces. It has a good adhesive durability when attached to low energy surfaces.

## Carrier

Polyester film, 12 micron

## Liner

White silicone-coated paper on both sides, 90 g/m<sup>2</sup>, with blue ORAFOL branding

## Adhesive

Modified solvent acrylate

## Area of use

Ideal as an adhesive medium for signs, decorations, front plates as well as metal and PVC films that require an extremely high shear strength, adhesion strength and temperature resistance. Used as a fixing aid in sail production and for attachment of bars and trims.

## Technical Data (preliminary data)

<b>Thickness*</b> (adhesive and carrier)	100 micron
<b>Temperature resistance***</b>	-40° C to +160° C, momentary up to +180° C
<b>Resistance to solvents and chemicals</b>	with expert application resistant to most oils, grease, fuels, aliphatic solvents, weak acids, salts and alkalis
<b>Loop tack*</b> (FINAT TM 9)	22 N/25 mm
<b>Adhesive power*</b> (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min: 18 N/25 mm after 20 min: 23 N/25 mm after 24 h: 25 N/25 mm
<b>Shear strength*</b> (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23° C: > 400 h at 70° C: > 6 h
<b>Temperature resistance*</b> (S.A.F.T.)	160° C
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	> +15° C

\* average    \*\* 1h, normal climate of Central Europe    \*\*\* in original packaging, at 20°C and 50% relative humidity

## IMPORTANT NOTICE

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