

## Description

This double-sided tape consists of a paper tissue carrier coated on both sides with a modified acrylic adhesive. The adhesive has very good initial adhesion as well as high aging and UV-resistance.

## Carrier

Paper tissue (12.7 g/m<sup>2</sup>, opaque white)

## Liner

Double sided siliconised paper (90 g/m<sup>2</sup>, yellow)

## Adhesive

Modified dispersion acrylic (transparent)

## Area of use

This tape is suitable for the commercial and industrial bonding of polyester, polyether, PVC, cellular rubber, small-pore and impregnated foams, felt, fabrics and other smooth and slightly rough surfaces, as well as for splicing paper, cardboard and film rolls. ORABOND® 1346 can be used for the attachment of displays and advertising means as well as a fixing tool in the leather and textile industries.

## Certificates

The adhesive AD07 fulfils the requirements of the Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I, § 175.105.

## Technical Data

<b>Thickness*</b> (adhesive and carrier)	110 micron	
<b>Temperature resistance***</b>	-40° C to +120° C	
<b>Loop Tack*</b> (FINAT TM 9)	13 N/25 mm	
<b>Adhesion*</b> (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min:	17 N/25 mm
	after 20 min:	20 N/25 mm
	after 24 h:	22 N/25 mm
<b>Shear strength*</b> (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23° C:	24 h
	at 70° C:	30 min
<b>Temperature resistance*</b> (S.A.F.T.)	100° C	
<b>Shelf life**</b>	2 years	
<b>Application temperature</b>	> +15° C	

\* average    \*\* in original packaging, at 20°C and 50% relative humidity    \*\*\* 1 h, normal climate of Central Europe

## Available Liner versions

09*	Double-sided siliconised paper (90 g/m <sup>2</sup> , white)
TM*	Double-sided siliconised paper (90 g/m <sup>2</sup> , white with blue ORAFOL logo)
W*	Double-sided siliconised PE paper (140 g/m <sup>2</sup> , white)

\*Please ask for MOQ.

## IMPORTANT NOTICE

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