

## Description

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars are made of a tough, weather resistant, highly reflective, reboundable sheeting, supplied with a pressure sensitive adhesive in the shape of cone collars. They are designed for easy peel and stick application and rugged construction work zone use. This material is easy to apply to smooth, PVC surfaces.

## Product Construction

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars consist of high gloss, transparent, uv-stabilized microprismatic retroreflective layer.

## Reflectivity

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars shall have the minimum coefficient of retroreflection ( $R_A$ ) shown in Table 1 when tested in accordance with ASTM E810, "Standard Test Method for Coefficient of Retroreflection of Retroreflective Sheeting Utilizing the Coplanar Geometry". ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars fully meet or exceed the requirements of ASTM D4956 for types III and IV workzone sheeting materials.

## Daytime Color

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars conform to the daytime color requirements in Table 2 when tested in accordance with ASTM D4956 using a HunterLab ColorFlex.

## Nighttime Color

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars conform to the nighttime color requirements in Table 3 when tested in accordance with ASTM D4956 and ASTM E811. The sheeting shall be measured using CIE illuminant A, an observation angle of  $0.33^\circ$  and an entrance angle of  $+5^\circ$ .

## Adhesive

The adhesive is protected by a release liner which shall be removed by peeling, without soaking in water or other solvents. The adhesive produces such a bond that a 1" (50 mm) strip shall support a 1 3/4 pound (0.79 kg) weight for 5 minutes without the strip peeling for a distance of more than 2" (50 mm) when applied to a smooth aluminum surface as specified in the ASTM D4956, section 7.5 adhesion test.

## Impact Resistance

Ambient Temperature: After conditioning a sample for 24 hours at  $73^\circ \pm 3^\circ\text{F}$  ( $23^\circ \pm 2^\circ\text{C}$ ) and 50% relative humidity, subject the sheeting to an impact of a 4 lb (1.82 kg) weight with a 5/8" (16 mm) rounded tip dropped from a 100 in-lb (11.3 N-m) setting on a Gardner variable impact tester, IG-1120, as per ASTM D4956, section S2.2.1. The sheeting shall show no cracking or delamination outside the actual area of impact.

## Flexibility

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars meet the flexibility requirements of ASTM D4956, section 6.7 and S2.2.2. The sheeting is sufficiently flexible to show no cracking when bent in one second time around a 1/8" (3.2 mm) diameter mandrel.

## Weatherability

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars meet the requirements of ASTM D4956, Section 6.4. The material is weather resistant and shows no appreciable cracking, scaling, pitting, blistering, edge lifting, or curling, or more than 1/32" (0.8 mm) shrinkage or expansion. Retroreflectivity measurements are conducted after outdoor weathering with an observation angle of  $0.20^\circ$  and entrance angles of  $-4^\circ$  and  $+30^\circ$ . The minimum coefficient of retroreflection ( $R_A$ ) after weathering is 80% of the values specified in Table 1.

When tested in a xenon-arc weatherometer in accordance with ASTM D4956, section S3 ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars will meet or exceed the weathering requirements. Upon request, one year outdoor weathering data (NTPEP) are available.

## Solvent Resistance

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars will not dissolve, blister, or pucker when wiped with a soft cloth wet with kerosene, mineral spirits, turpentine, VM&P Naphtha, 5% HCL NaOH, or methanol.

## Specular Gloss

ORALITE<sup>®</sup> High Impact Peel and Stick Cone Collars shall have a specular gloss of not less than 40 when tested in accordance with ASTM D523 at an angle of  $85^\circ$ .



ORAFOL Americas – GA  
1100 Oracal Parkway  
Black Creek, GA 31308  
Phone: 888.672.2251

ORAFOL Americas – CT  
120 Darling Drive  
Avon, CT 06001  
Phone: 800.654.7570

ORAFOL Canada  
2831 Bristol Circle  
Oakville, Ontario L6H 6X5  
Phone: 888.727.3374

## Shrinkage

A 9" x 9" (229 mm x 229 mm) specimen of the sheeting with liner is conditioned a minimum of one hour at 73° ± 3°F (23° ± 2°C) and 50% relative humidity. The liner is then removed and the specimen is placed on a flat surface with the adhesive side up. Ten minutes after the liner is removed and again after 24 hours, the specimen is measured to determine the amount of dimensional change. The specimen will not shrink in any dimension more than 1/32" (0.8 mm) in 10 minutes and 1/8" (3.2 mm) in 24 hours.

**Table 1, Coefficient of Retroreflection (R<sub>A</sub>)\***

Observation Angle	Entrance Angle	White
0.20°	-4°	360
0.20°	30°	170
0.50°	-4°	150
0.50°	30°	72

\*all values have units of cd/ft<sup>2</sup> (cd/lx/m<sup>2</sup>)

**Table 2, Color Specification Limits (Daytime)**

Color	Chromaticity Coordinates†								Luminance Factor (Y%)	
	1		2		3		4		Min.	Max.
	x	y	x	y	x	y	x	y		
White	0.303	0.300	0.368	0.366	0.340	0.393	0.274	0.329	27	---

†The four pairs of chromaticity coordinates determine the acceptable color in terms of the CIE 1931 Standard Colorimetric System measured with Standard Illuminant D65.

**Table 3, Color Specification Limits (Nighttime)**

Color	Chromaticity Coordinates‡							
	1		2		3		4	
	x	y	x	y	x	y	x	y
White	0.475	0.452	0.360	0.415	0.392	0.370	0.515	0.409

‡ The four pairs of chromaticity coordinates determine the acceptable color in terms of the CIE 1931 Standard Colorimetric System measured with Standard Illuminant A.

## IMPORTANT NOTICE

All ORALITE® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORALITE® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORALITE® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

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