

Description

3-mil, economy calendered PVC film with a high-gloss and matte finish. Available in 60 gloss colors and 21 matte colors (including transparent).

Release Liner

84# custom silicone-coated paper with special release characteristics that provide excellent weeding and release values. Customized blue silicone paper liner for gloss white face film provides superior contrast for weeding.

Adhesive

Clear, water-based, permanent adhesive

Film Construction

Economy calendered PVC film

Finish

60 select colors available in gloss and 21 select colors available in matte.

Color

Available in 61 colors, including transparent, white, and black.

Applications

Ideal for short- to medium-term indoor and outdoor lettering, marking and decoration.

Not recommended for vehicle graphics.

Compatible Application Tapes

- ORATAPE HT55 (*paper*)
- ORATAPE MT72 (*paper*)
- ORATAPE MT80P (*clear conformable*)
- ORATAPE MT95 (*clear conformable*)

Durability

4 years – black and white

3 years – colors/transparent/metallic

Splice Free Guarantee

Our Splice Free Guarantee assures you that every roll of ORACAL® plotter film is free from splices. If you identify a verifiable splice, we will promptly replace the roll at no cost and provide you with \$500 as a token of our commitment to your satisfaction and uninterrupted graphic production experience.



ORAFOL Americas – GA
1100 Oracal Parkway
Black Creek, GA 31308
Phone: 888.672.2251

ORAFOL Americas – CT
120 Darling Drive
Avon, CT 06001
Phone: 800.654.7570

ORAFOL Canada
2831 Bristol Circle
Oakville, Ontario L6H 6X5
Phone: 888.727.3374

Technical Data

Thickness (without liner and adhesive)	3-mil
Dimensional Stability (FINAT TM-14)	Adhered to steel, no shrinkage in cross direction; In length, <.016"
Temperature Resistance	Adhered to aluminum, -40°F to +176°F, no variation
Fire Behavior (DIN 75200) Fire Rating	Adhered to steel, self-extinguishing ASTM E 84-07 Class "A"
Adhesive Power (FINAT TM-1, after 24 h, average)	Adhered to stainless steel: 3.7 lb/in
Tensile Strength (DIN EN ISO 527)	Along: Min. 19 MPa Across: Min. 19 MPa
Elongation at Break (DIN EN ISO 527)	Along: Min. 130% Across: Min. 150%
Seawaterability (DIN 50 021)	Adhered to aluminum, after 48h/73°F, no variation
Shelf Life (68°F/50% relative humidity)	2 years
Minimum Life Expectancy (based on accepted application procedures on vertical surfaces)	4 years – black and white 3 years – colors/metallic/transparent
Minimum Application Temperature	50°F
Available Lengths Available Widths	150' (50-yard) 15" (punched), 24", 30", 48"
Recommended Application Tapes	ORATAPE® Series HT55, MT95, MT72, MT80P
Print Compatibility	Thermal Transfer

Note

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be completely cured. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Films with structured surface are naturally more sensitive than the unstructured. Accordingly, these films are to be treated carefully both in processing and in cleaning. Impurities affect the appearance of structured films and require more frequent cleaning. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.



ORAFOL Americas – GA
1100 Oracal Parkway
Black Creek, GA 31308
Phone: 888.672.2251

ORAFOL Americas – CT
120 Darling Drive
Avon, CT 06001
Phone: 800.654.7570

ORAFOL Canada
2831 Bristol Circle
Oakville, Ontario L6H 6X5
Phone: 888.727.3374

IMPORTANT NOTICE

All ORACAL® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORACAL® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORACAL® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use.

All specifications are subject to change without prior notice.

WARNING – This product may expose you to chemicals which are known in the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to – P65Warnings.ca.gov



ORAFOL Americas – GA
1100 Oracal Parkway
Black Creek, GA 31308
Phone: 888.672.2251

ORAFOL Americas – CT
120 Darling Drive
Avon, CT 06001
Phone: 800.654.7570

ORAFOL Canada
2831 Bristol Circle
Oakville, Ontario L6H 6X5
Phone: 888.727.3374