

**Description**

This tape consists of a black, closed-cell polyethylene foam coated on both sides with a solvent pure acrylate adhesive. The adhesive guarantees a high final strength and is resistant to extreme temperatures, acids, leaches and solvents.

**Carrier**

Closed-cell polyethylene foam, black, 19.75 mil

**Liner**

White paper, both sides coated with silicone and polyethylene, 5.5 mil

**Adhesive**

Solvent pure acrylate

**Area of use**

Provides durable fixing of trims, panels, letters and emblems in the automobile industry.

**Technical Data**

<b>Thickness*</b> (foam and adhesive)	23.5-mil	
<b>Density*</b>	0.11 oz/in <sup>3</sup>	
<b>Temperature resistance</b>	-40°F to +203°F	
<b>Loop Tack*</b> (FINAT TM 9)	4.59 lb/in	
<b>Adhesive power*</b> (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min:	3.65 lb/in
	after 20 min:	3.88 lb/in
	after 24 hr:	4.59 lb/in
<b>Shear strength*</b> (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 73°F:	>1000 h
	at 158°F:	>72 h
<b>Shelf life**</b>	2 years	
<b>Application temperature</b>	+64°F	
<b>Available lengths</b>	55-yards	
<b>Available widths</b> (in inches)	49	
	slit rolls: ½, ¾, 1, 1 ½, 2, 3, 4	

\* average \*\* in original packaging, at 68°F and 50% relative humidity

**IMPORTANT NOTICE**

All ORABOND™ products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND™ products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND™ products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. ORABOND™ is a registered trademark of ORAFOL Europe GmbH.



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