

**Description**

This tape consists of a black, closed-cell polyethylene foam coated on both sides with a modified solvent acrylate adhesive. The modified solvent acrylate adhesive possesses a good adhesion on difficult substrate surfaces. The double-sided mounting tape is lined with a green double-sided siliconized polyethylene film.

**Carrier**

Closed-cell polyethylene foam

**Liner**

Both sides siliconized PE-film, green, 4.75 mil

**Adhesive**

Modified solvent acrylate

**Area of use**

For constructional fixing and installation of a variety of materials such as metal, plastics, glass and ceramics. Durable adhesion of signs and trims, letters and plastic molding parts.

**Technical Data**

<b>Thickness*</b> (foam and adhesive)	43.5-mil
<b>Density*</b>	0.03 oz/in <sup>3</sup>
<b>Temperature resistance</b>	-40°F to +212°F
<b>Loop Tack*</b> (FINAT TM 9)	6.40 lb/in
<b>Adhesive power*</b> (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min: 4.11 lb/in after 20 min: 4.11 lb/in after 24 hr: 4.11 lb/in
<b>Shear strength*</b> (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 73°F: >300 h at 158°F: >6 h
<b>Temperature resistance**</b> (S.A.F.T.)	185°F
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	+64°F
<b>Available lengths</b>	55-yards
<b>Available widths</b> (in inches)	49 slit rolls: ½, ¾, 1, 1 ½, 2, 3, 4

\* average \*\* in original packaging, at 68°F and 50% relative humidity

**IMPORTANT NOTICE**

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WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. ORABOND™ is a registered trademark of ORAFOL Europe GmbH.



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