# **Description**

This double-sided tape consists of a polyester film carrier, layered on both sides with a modified solvent acrylate adhesive. It has a good resistance to UV radiation, extreme temperatures, chemicals, solvents and humidity. Its cohesive adhesive has excellent durability when attached to metal, varnish and high energy plastic surfaces. It has a good adhesive when attached to low energy surfaces. This polyester tape is lined with a double-sided siliconised paper.

## Carrier

Polyester film, 0.5-mil

### Liner

Brown paper, both sides coated with silicone, 60#

# **Adhesive**

Modified solvent acrylate

#### Area of Use

Self-adhesive equipment of signs, scales and plastic films where high shear strength, adhesion and temperature resistance are required.

### **Technical Data**

i common bata		
Thickness* (adhesive and carrier)	3-mil	
Temperature resistance	-40°F to +320°F, momentary up to +356°F With expert application resistant to most oils, grease, fuels, aliphatic solvents, weak acids, salts and alkalis	
Resistance to solvents and chemicals		
LoopTack* (FINAT TM 9)	3.43 lb/in	
Adhesive power*	4.11 lb/in	after 1 min
(FINAT TM 1, on stainless steel, one side	5.02 lb/in	after 20 min
covered with 2-mil polyester film)	5.48 lb/in	after 24 h
Shear strength*	>400 h	at 73°F
(FINAT TM 8, on stainless steel, one side	>3 h	at 158°F
covered with 2-mil polyester film)		
Temperature resistance* (S.A.F.T.)	230°F	
Shelf life**	2 years	
Application temperature	> +59°F	
Available lengths	55-yards	
Available widths (in inches)	39, 49, 55, 61,	
	slit rolls: 1/2, 3/4, 1, 1 1/2, 2, 3, 4	

<sup>\*\*</sup> in original packaging, at 68°F and 50% relative humidity \* average

### **IMPORTANT NOTICE**

All ORABOND™ products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND™ products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND™ products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

ORABOND™ is a registered trademark of ORAFOL Europe GmbH.



ORAFOL Americas - GA 1100 Oracal Parkway Black Creek, GA 31308 Phone: 888.672.2251

ORAFOL Americas - CT 120 Darling Drive Avon, CT 06001 Phone: 800.654.7570

**ORAFOL** Canada 2831 Bristol Circle Oakville, Ontario L6H 6X5 Phone: 888.727.3374 techsupport-americas@orafol.com - www.orafol.com