Description

This double-sided tape consists of a paper tissue carrier, layered on both sides with a modified solvent acrylate adhesive. It has a good resistance to UV radiation, extreme temperatures and humidity and high adhesive qualities. The adhesive is lined with a double-sided silicone paper.

Carrier

Paper tissue, 8.6#

Liner

Brown paper, both sides coated with silicone, 60#

Adhesive

Modified solvent acrylate

Area of Use

The material was developed for mainly smooth and lightly porous material. Despite of its thinness this double-sided tape can be used for most types of warm laminating, e.g. with metal, polystyrene, paper, impregnated foams, cellular polyethylene, cellular rubber, hard and soft PVC, trims.

Technical Data

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Thickness* (adhesive and carrier)	4.25-mil	
Temperature resistance	-40°F to +248°F	
LoopTack* (FINAT TM 9)	3.88 lb/in	
Adhesive power*	3.65 lb/in	after 1 min
(FINAT TM 1, on stainless steel, one side	4.11 lb/in	after 20 min
covered with 2-mil polyester film)	4.57 lb/in	after 24 h
Shear strength*	48 h	at 73°F
(FINAT TM 8, on stainless steel, one side	1 h	at 158°F
covered with 2-mil polyester film)		
Temperature resistance* (S.A.F.T)	230°F	
Shelf life**	2 years	
Application temperature	> +59°F	
Available lengths	55-yards	
Available widths (in inches)	39, 49, 55, 61	
	slit rolls:1/2, 3/4, 1, 1 1/2, 2, 3, 4	

^{**} in original packaging, at 68°F and 50% relative humidity * average

IMPORTANT NOTICE

All ORABOND™ products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND™ products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND™ products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

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