

ORAJET® 3635

Window Graphics Film

Short description

Perforated, white, glossy special PVC film with black rear for the use on level, transparent substrates and glass. Printing the film front results in a visible print image, whereby the perforated black rear is translucent. The share of printable areas on the overall area amounts to 50 %.

Front material

Special PVC film, 0.14 mm

Liner

Non-perforated silicone cardboard coated on one side, 137 g/m²

Adhesive

Solvent-polyacrylate removable, Transparent, 0.026 mm

Technical properties

RESISTANCE

Durability	with vertical outdoor exposure, normal Central European climate	
	4 Year(s)	Applies for vertical outdoor weathering, central European normal climate; unprinted
Shelf Life	2 Year(s)	in original packaging, at 20 °C and 50% relative humidity
Maximum shrinkage	Maximum shrinkage along 0.4 mm Maximum shrinkage across 0 mm	adhered on glass Average value, FINAT TM 14
Elongation at break	Minimum elongation at break along 50 %	DIN EN ISO 527, average value
	Minimum elongation at break across 50 %	
Tensile strength	Minimum tensile strength along 5 N/mm ²	DIN EN ISO 527
	Minimum tensile strength across 5 N/mm ²	
Temperature resistance	Minimum temperature -40 °C	Short-term exposure up to 80 °C
	Maximum temperature 60 °C	

ORAJET® 3635

Window Graphics Film

ADHESIVE PROPERTIES

Adhesive power	3 N/25 mm	after 24 h, glass FINAT TM 1, average value
----------------	-----------	---

PROCESSING

Application temperature	Minimum temperature 10 °C
-------------------------	---------------------------

Certificates

- [ABG_3635-297_-_3636-297_D5322.pdf](#) (Download)
- [ABG_3635-297_-_3636-297_D5322.pdf](#) (Download)
- [ABG_3635-297_-_3636-297_D5322.pdf](#) (Download)
- [ABG_3635-297_-_3636-297_D5322.pdf](#) (Download)
- [ABG_3635-297_-_3636-297_D5322.pdf](#) (Download)
- [ABG_3635-297_-_3636-297_D5322.pdf](#) (Download)

PRODUCT NOTE

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

IMPORTANT NOTES

All ORAJET® products are subject to careful quality control throughout the manufacturing process. It is guaranteed that the products are delivered in merchantable quality and free of manufacturing defects. The traceability of our goods in accordance with ISO 9001 is ensured by means of the roll number. The information published on ORAJET® products is based on research results that the company believes to be reliable, but does not constitute a guarantee. Because of the wide variety of uses of ORAJET® products and the continuing development of new applications, it is the responsibility of the purchaser to carefully evaluate the suitability and performance of the product for its intended use. Furthermore, the processing instructions issued by ORAFOL must be observed. The purchaser bears all risks arising from the use of these products. All information is subject to change without notice. ORAJET® is a registered trademark of ORAFOL Europe GmbH.