

ORAJET® 3161DT

Digital Printing Film

Short description

The soft PVC film is available in glossy or matt white and in a transparent version with a glossy surface, for brilliant and colour-intensive short and medium-term outdoor advertising. Notably, the film's good processing properties, even at low temperatures, are a particularly noteworthy feature.

Front material

Soft PVC Film, 0.1 mm

Liner

One-sided siliconized kraft paper, 137 g/m²

Adhesive

Solvent-polyacrylate permanent, Transparent, 0.025 mm

Recommends laminating films

ORAGUARD® 213

Technical properties

RESISTANCE

Durability	with vertical outdoor exposure, normal Central European climate	
	4 Year(s)	with vertical outdoor weathering, central European normal climate; unprinted
Shelf Life	2 Year(s)	in original packaging, at 20 °C and 50% relative humidity
Maximum shrinkage	Maximum shrinkage along 0.4 mm Maximum shrinkage across 0 mm	
Elongation at break	Minimum elongation at break along 130 %	
	Minimum elongation at break across 150 %	

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Tensile strength	Minimum tensile strength along 19 N/mm ²	DIN EN ISO 527
	Minimum tensile strength across 19 N/mm ²	
Temperature resistance	Minimum temperature -40 °C Maximum temperature 60 °C	Short-term exposure up to 80 °C

ADHESIVE PROPERTIES

Adhesive power	18 N/25 mm	after 24 h, on stainless steel Average value, FINAT TM 1
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PROCESSING

Application temperature	Minimum temperature -5 °C
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PRODUCT NOTE

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

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