ORACAL® 8510

Etched Glass Cal

Short description

Special PVC film with polymer plasticisers for glass decoration. The reduced surface gloss of the film prevents unwanted reflections. Available in the colours silver and gold as well as in different surface structures.

Front material

Polymer PVC film, 0.08 mm

Liner

One-sided siliconized kraft paper, 137 g/m²

Adhesive

Solvent-polyacrylate, permanent, Transparent, 0.026 mm

Recommended transfer materials

ORATAPE® HT95 Application Tape, ORATAPE® LT52 Application Tape, ORATAPE® MT95 Application Tape, ORATAPE® LT95 Application Tape, ORATAPE® MT52 Application Tape, ORATAPE® MT72 Application Tape, ORATAPE® MT80P Application Tape

Technical properties

RESISTANCE

Durability	with vertical outdoor exposure, normal Central European climate 7 Year(s)	
Shelf Life	2 Year(s)	in original packaging, at 20 °C and 50% relative humidity
Resistance to solvents and chemicals	Oils, Greases, Fuels, Weak acids, Salts and alkalis, Isopropyl alcohol, Washing suds (0.5 % household cleaner)	At room temperature
Maximum shrinkage	Maximum shrinkage along 0.2 mm Maximum shrinkage across 0 mm	adhered on glass | FINAT TM 14
Elongation at break	Minimum elongation at break along 130 % Minimum elongation at break across 150 %	DIN EN ISO 527

ORAFOL Europe GmbH
Orafolstrasse 1
D-16515 Oranienburg
Germany

Tel: +49 (0)3301 864-0
graphic.solutions@orafol.de
www.orafol.com

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Tensile strength	Minimum tensile strength along 19 N/mm² Minimum tensile strength across 19 N/mm²	DIN EN ISO 527
Temperature resistance	Minimum temperature -40 °C Maximum temperature 80 °C	Short-term exposure up to 110 °C |

ADHESIVE PROPERTIES

Adhesive power	18 N/25 mm 16 N/25 mm	after 24 h, on stainless steel | Average value, FINAT TM 1

PROCESSING

Application temperature	Minimum temperature 10 °C
Proposed application technology	Wet application

Certificates

- 8510 B-s1_d0 auf Glas Klassifizierung nach DIN EN 13501-1 de.pdf (Download)
- ORACAL_8510_-_Verklebung_auf_Brandschutzverglasung.pdf (Download)
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PRODUCT NOTE

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material.

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IMPORTANT NOTES

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