

ORACAL® 621

Economy Cal

Short description

Soft PVC film with glossy surface.

Front material

Soft PVC Film, 0.023 mm

Liner

One-sided siliconized kraft paper, 137 g/m²

Adhesive

Polyacrylate, removable, Transparent, 0.022 mm

Recommended transfer materials

ORATAPE® HT95 Application Tape, ORATAPE® LT52 Application Tape, ORATAPE® LT95 Application Tape, ORATAPE® MT52 Application Tape, ORATAPE® MT72 Application Tape, ORATAPE® MT80P Application Tape, ORATAPE® MT95 Application Tape

Technical properties

RESISTANCE

Durability	with vertical outdoor exposure, normal Central European climate	
	4 Year(s)	
	3 Year(s)	
	3 Year(s)	
Shelf Life	2 Year(s)	in original packaging, at 20 °C and 50% relative humidity
Maximum shrinkage	Maximum shrinkage along 0.4 mm	
Elongation at break	Minimum elongation at break along 130 %	DIN EN ISO 527
	Minimum elongation at break across	
	150 %	

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Tensile strength	Minimum tensile strength along 19 N/mm ²	DIN EN ISO 527
	Minimum tensile strength across 19 N/mm ²	
Temperature resistance	Minimum temperature -40 °C Maximum temperature 60 °C	Short-term exposure up to 80 °C

ADHESIVE PROPERTIES

Adhesive power	7 N/25 mm	after 24 h, on stainless steel Average value, FINAT TM 1
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PROCESSING

Application temperature	Minimum temperature 10 °C
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PRODUCT NOTE

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material.

IMPORTANT NOTES

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