

# SolaTuf® AC6

## GRAPHIC ARTS GRADE IMPACT MODIFIED ACRYLIC FILM

Technical Datasheet

01/23

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### Typical Properties *(for Clear unless otherwise noted)*

	Test Method	Units	Typical Values
<b>Physical</b>			
Specific Gravity	ASTM D-792	—	1.16
Water Absorption, 24 hours	ASTM D-570	%	0.42
Rockwell Hardness	ASTM D-785	M Scale	40
<b>Optical</b>			
Refractive Index @ 77° F (25° C)	ASTM D-542	N <sub>D</sub>	1.49
Light Transmission	ASTM D-1003	%	91.7
Haze	ASTM D-1003	%	< 4.0
<b>Mechanical</b>			
Tensile Strength, Break	ASTM D-638	psi	6,500
Tensile Elongation, Break	ASTM D-638	%	40
Tensile Modulus of Elasticity	ASTM D-638	psi	255,000
Flexural Strength	ASTM D-790	psi	8,890
Flexural Modulus	ASTM D-790	psi	260,000
Notched Izod Impact @ 73° F (23° C)	ASTM D-256	ft-lb / in of notch	1.20
<b>Thermal</b>			
Deflection Temperature under Flexural Load @ 264 psi - Unannealed	ASTM D-648	°F	176
Coefficient of Thermal Expansion	ASTM D-696	in / in / °F	4.5 x 10 <sup>-5</sup>
Vicat Softening Temperature	ASTM D-1525	°F	227
Glass Transition Temperature, T <sub>g</sub>	ASTM D-3418	°F	226
Maximum Continuous Service Temperature	—	°F	150 – 170

#### Note

Properties reported here are typical of average lots. Rowland Advanced Polymer Films makes no representation that the material in any particular shipment will conform exactly to the value given herein nor is Rowland Advanced Polymer Films responsible for the performance of this material for a given application. The user of the material should perform their own testing to determine the suitability of the material for the intended use. Applications depicted herein are not specifications. They are provided as information only.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.



ORAFOL Americas  
Advanced Polymer Films

320 Barnes Road  
Wallingford, CT 06492  
polymer-americas@orafol.com – www.orafol.com