## SolaTuf® AC2 REDUCED IMPACT MODIFIED ACRYLIC FILM

Typical Properties (for Clear unless otherwise noted)

	Test Method	Units	Typical Values
Physical			
Specific Gravity Water Absorption, 24 hours Rockwell Hardness	ASTM D-792 ASTM D-570 ASTM D-785	– % M Scale	1.17 0.30 60
Optical			
Refractive Index @ 77° F (25 ° C) Light Transmission Haze	ASTM D-542 ASTM D-1003 ASTM D-1003	N <sub>D</sub> % %	1.49 92.0 < 4.0
Mechanical			
Tensile Strength, Break Tensile Elongation, Break Tensile Modulus of Elasticity Flexural Strength Flexural Modulus Notched Izod Impact @ 73° F (23° C)	ASTM D-638 ASTM D-638 ASTM D-638 ASTM D-790 ASTM D-790 ASTM D-256	psi % psi Psi psi ft-lb / in of notch	6,800 35 375,000 11,000 330,000 0.70
Thermal			
Deflection Temperature under Flexural Load @ 264 psi - annealed	ASTM D-648	°F	185
Coefficient of Thermal Expansion Vicat Softening Temperature – Unannealed	ASTM D-696 ASTM D-1525	in / in / °F °F	4.5 x 10 <sup>-5</sup> 210
Glass Transition Temperature, Tg Maximum Continuous Service Temperature	ASTM D-3418 —	°F °F	219 155 – 175

## Note

Properties reported here are typical of average lots. Rowland Advanced Polymer Films makes no representation that the material in any particular shipment will conform exactly to the value given herein nor is Rowland Advanced Polymer Films responsible for the performance of this material for a given application. The user of the material should perform their own testing to determine the suitability of the material for the intended use. Applications depicted herein are not specifications. They are provided as information only.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.



ORAFOL Americas Advanced Polymer Films