## **ORALITE® GP 050**

## **Description**

ORALITE® GP 050 is a soft, flexible sew-on glass bead microsphere reflective garment tape, designed for use in either home or industrial wash applications. ORALITE® GP 050 exceeds the minimum photometric requirements of EN ISO 20471:2013, ANSI/ISEA 107-2015 and AS/NZS 1906.4:2010 Class R.

#### **Product Construction**

ORALITE® GP 050 is composed of wide-angle, exposed retroreflective lenses bonded to a sewable fabric backing.

## **Product Approvals**

EN ISO 20471:2013 Separate Performance

#### Colour

ORALITE® GP 050 is available in silver (daytime appearance) with a white reflected colour.

## Retroreflectivity

ORALITE® GP 050 complies with the minimum reflectivity requirements of EN ISO 20471:2013 separate performance, ANSI/ISEA 107-2015, Table 5 and AS/NZS 1906.4:2010 Class R, when tested in accordance with the relevant procedures. Minimum coefficients of retroreflection are shown in Table 1.

#### **Care Instructions**

When attached to a variety of background materials, ORALITE® GP 050 will withstand a minimum of 100 wash cycles according to ISO 6330:2012 Method 6N (60°C) and 25 cycles when washed in accordance with ISO 15797:2017, Method 1.2 or Method 4.2 at 75° C and dried in a tumble dryer at 90° C.

## **Application Instructions**

ORALITE® GP 050 has a single layer construction which allows for stitching in any area of the surface. A stitch count of 8 stitches per 2,54 cm is recommended. The stitching should be at least 2 mm from the edge of the garment tape.

#### **Shelf Life**

The product must be used within one year from the shipment date. All rolls including partially used rolls should be stored in original packaging, tightly wound. Store in a clean and dry area, away from direct sunlight. Store at 20° C and 50% relative humidity.

**Table 1 - Retroreflectivity** 

Observation Angle	Entrance Angle (β <sub>1</sub> , β <sub>2</sub> =0)			
	5°	20°	30°	40°
0,20° (12')	330	290	180	65
0,33° (20')	250	200	170	60
1,00° (1°)	25	15	12	10
1,50° (1°30')	10	7	5	4

All values have units of cd/lux/m<sup>2</sup>.

#### **IMPORTANT NOTE**

All ORAFOL products are subject to careful quality control throughout the entire manufacturing process, and it is ensured that they are of merchantable quality and free from manufacturing defects. The information published is based on our analyses and studies and does not constitute any warranted properties or any agreement as to quality. Due to the diverse possibilities of use of ORAFOL products and the constant development of new applications, the buyer should carefully consider the suitability and performance of the product for the respective purpose; it bears all risks associated with such use. No warranty is given for purposes other than those listed in the Technical Data Sheet or for applications that are not processed in accordance with ORAFOL's processing instructions.



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The durability of the end product depends upon a variety of factors, including but not limited to substrate selection and preparation, compliance with the recommended application guidelines, geographical area, exposure conditions and maintenance of the ORAFOL material and of the end product. Product defects caused by the substrate or improper surface preparation do not lie within ORAFOL's sphere of responsibility.

When using ORAFOL products, the pertinent national regulations are to be observed. ORAFOL recommends that you obtain the current stipulations from your local authority and ensure that the product meets these requirements. Please contact ORAFOL for further information.

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