# **Description**

This single-sided tape consists of a paper carrier coated with an acrylic adhesive. The adhesive has strong tack and excellent thermal resistance. ORAFIX<sup>®</sup> 1294 has printable and coatable backside.

#### Carrier

Paper (70 g/m<sup>2</sup>, white, repulpable)

#### Liner

Single-sided siliconised paper (90 g/m², white)

## **Adhesive**

Water-soluble modified acrylic, green

## Area of use

Water repulpable splicing tape with high thermal resistance for manual splice roll changes and core starting in paper production and converting.

## **Certificates**

The used adhesive RA2 fulfils Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I, § 175.105 requirements.

# **Technical Data**

Thickness* (adhesive and carrier)	110 micron
Temperature resistance***	up to +200° C, short term up to +230° C
Loop Tack* (FINAT TM 9)	12 N/25 mm
Adhesion* (FINAT TM 1, on copying paper)	after 1 min: 11 N/25 mm after 20 min: 15 N/25 mm
Shear strength* (S.A.F.T. test from 23° C up to 230° C)	90 min/+230°C
Tensile strength* (DIN EN ISO 527)	along: 160 N/25 mm across: 80 N/25 mm
Repulpability (according to TAPPI UM 213)	meets requirements
Shelf life**	12 months in closed original packing

<sup>\*</sup> average \*\* in original packaging, at 20° C and 50% relative humidity

# **IMPORTANT NOTICE**

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<sup>\*\*\*</sup> normal climate of Central Europe