# **Description**

Premium Cast transparent PVC film, with a glossy surface and the highest level of UV protection.

### Release Paper

Polyester film, siliconised on one side, 36 micron

## **Adhesive**

Solvent polyacrylate, permanent

#### Area of use

For the protection of digitally printed large format pictures in indoor and outdoor applications. ORAGUARD® 290F is recommended for vehicle lettering or car wrapping and should be used in combination with the corresponding ORAFOL digital printing film.

# **Technical Data**

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Thickness*(without protective paper and adhesive)	50 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, shrinkage 0,2 mm max.
Temperature resistance	Adhered to aluminium, -50° C to +110° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100 h/23° C no variation
Resistance to solvents and chemicals	At room temperature, 72h after adhesion to aluminium, short- term resistance to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	12 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
Shelf life**	2 years
Application temperature	> +8° C
Service life by specialist application under vertical outdoor exposure (normal climate of central Europe climate)	8 years

<sup>\*</sup> average \*\* in original packaging, at 20°C and 50% relative humidity

# **Note**

Due to the diversity of prints and printing techniques, the user should test the suitability of ORAGUARD® laminating films for the specific print purpose, prior to use. Furthermore the application information published by ORAFOL must be followed.

# **IMPORTANT NOTICE**

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